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<u>Date introduced</u>	<u>Chassis No.</u>	<u>Unit No.</u>	<u>Modification</u>
<u>1940</u>			
3 Aug. 40	000 026		<u>Frame number</u> Now: Punched-in by hand on the flat surface at the head end of the frame
<u>1945</u>			
16 May 45	052 016		<u>Frame number</u> Now: punched-in by hand into the frame tunnel, right-hand side, underneath the rear seat Formerly: punched-in by hand on the flat surface at the head end of the frame
<u>1948</u>			
	073 816		<u>Choke control cable</u> Now: not spring loaded
<u>1949</u>			
5 Jan. 49	091 914		<u>Heating control cable</u> Now: double control cable Formerly: single control cable
18 Jan. 49	093 130	Fr. 98 705	<u>Floor plate, left and right</u> Now: with cavity underneath the rear seat
25 Jan. 49	093 834		<u>Throttle control cable</u> Now: elbow at front end Formerly: loop

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29 Apr. 49	102 537		<u>Pedal bearing</u> Now: additional grease nipple at light metal bearings
6 May 49	1-0103 039	Fr. 109 131	<u>Heating control cable</u> Now: guide tube ends with rubber plugs
20 May 49	1-0105 175		<u>Throttle control cable</u> Now: elbow secured in front by cotter pin Formerly: circlip
22 June 49	1-0107 101	Fr. 115 523	<u>Frame Number</u> Now: punched-in with stencil in longitudinal direction into flat surface of the frame tunnel
Oct. 49	1-0124 001	Fr. 130 028	<u>Front frame cover</u> Now: gasket underneath cover
Oct. 49	1-0125 054		<u>Frame</u> Now: anti-drone agent sprayed on
Oct. 49	1-0128 058		<u>Accelerator pedal</u> Now: larger roller
Oct. 49	1-0128 116	Fr. 135 264	<u>Runner, left, for driver's seat</u> Now: raised 15 mm
Nov. 49	1-0129 619	Fr. 136 368	<u>Frame</u> Now: anti-drone agent no longer sprayed on

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<u>1950</u>			
10 Feb. 50	1-0146 222		<u>Throttle control cable</u> Now: pin and loop at front end Formerly: elbow with cotter pin
24 Mar. 50	1-0154 928	Fr. 162 801	<u>Frame number</u> Now: punched-in by stencil into the left vertical surface of the cross member. Formerly: punched by stencil in longitudinal direction into the surface of the frame tunnel
29 Apr. 50	1-0162 444		<u>Heating control knob</u> Now: rotary knob
22 May 50	20-000 627		<u>Guide tube for clutch cable</u> Now: holder in wheel arc
5 June 50	20-000 723		<u>Hand shift lever</u> Now: wider collar
12 June 50	20-000 838		<u>Guide tube for clutch cable</u> Now: cable relocated into side member arc Formerly: located in wheel arc, with holder
13 July 50	20-001 146		<u>Spring plate (rear axle)</u> Now: shortened by 3 mm to compensate for welding deformation at cross tube

Date introduced	Chassis No.	Unit No.	Modification
21 Aug. 50	1-0186 361		<u>Heating system control mechanism</u> Now: hex. head screw 9 mm Formerly: slotted screw
11 Aug. 50			<u>Accelerator pedal</u> Now: pin Formerly: screw
12 Sept. 50	1-0192 742		<u>Throttle control cable</u> Now: sleeve for thrust spring (standard equipment)
17 Oct. 50	1-0202 071		<u>Handbrake lever</u> Now: shorter
1 Nov. 50	20-005 198		<u>Heating control cable, left-hand side</u> Now: cable shortened by 10 mm
14 Nov. 50	1-0208 635		<u>Bearing head for brake rod</u> Now: safety plate at hand brake cable
12 Dec. 50	20-007 501		<u>Shift rod</u> Now: greased against frost at carrier passages
<u>1951</u>			
5 Jan. 51	20-008 308		<u>Torsion bar setting</u> Now: 4 - 5 ° Formerly: 5 - 6 °
17 Jan. 51	1-0224 763		<u>Throttle control cable</u> Now: 64/63 mm long sleeve for thrust spring

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9 Feb. 51	20-009 940		<u>Throttle control cable</u> Now: guide sleeve for thrust spring
15 Feb. 51			<u>Engaging sleeve for heating control cable</u> Now: additional notch as intermediate stage
22 Jan. 51	1-0225 511		<u>Pin for throttle control cable</u> Now: 2.2 mm dia. Formerly: 2.1 mm dia.
21 Feb. 51	20-010 581		<u>Front side members and front end member</u> Now: raised underneath floor plate
15 Mar. 51	20-011 368		<u>Clutch cable</u> Now: arranged straight through cross members Formerly: in side member arc
25 May 51	1-0253 756		<u>Cable: battery to starter</u> Now: 965/960 mm long Formerly: 865/860 mm long
22 June 51	20-014 685		<u>Fresh air and heating control cable</u> Now: laid through seat box Now: heat control by means of rotary knob Formerly: pull handle
31 July 51	1-0272 406		<u>Handbrake lever</u> Now: covered by rubber sleeve at frame tunnel

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8 Aug. 51	1-0274 656		<u>Handbrake lever</u> Now: covering at frame tunnel no longer provided
24 Aug. 51	20-015 938		<u>Jack socket</u> Now: rearranged at front cross member Formerly: on floor plate
1952			
22 Jan. 52	1-0316 900		<u>Handbrake lever</u> Now: covering provided at frame tunnel (for export only)
18 Mar. 52	20-023 100		<u>Spring plate bearing, left and right</u> Now: reinforced
20 Mar. 52	20-023 200		<u>Spring plate bearing, left and right</u> Now: marking relocated, ribs reinforced
20 June 52	1-0365 201	Red.g. 418 210	<u>Clutch cable adjusting nut</u> Now: reduced diameter, clutch lever with spherical recess
21 June 52	20-028 853		
1 Oct. 52	1-0397 023	Fr. 415 437 Red.g. 000 001 Red.g. 456 614	<u>Throttle control cable</u> Now: modified lay-out arrangement; connected in front to pipe bend
			<u>Heating control</u> Now: rotary knob with fine regulation

Date introduced	Chassis No.	Unit No.	Modification
			<u>Transmission suspension</u> Now: softer three-point rubber suspension
			<u>Clutch cable</u> Now: Bowden cable
			<u>Frame number</u> Now, standard arrangement: on the inside of the frame end plate, right-hand side For export: on the inside of the left front brake line clamp
13 Oct. 52	20-035 233		<u>Cross tube for engine support</u> Now: new gusset plate, adapted to the bend of the cross tube
15 Oct. 52	1-0402 005		<u>Shock absorber, rear</u> Now: hex. head bolt 22 + 1 mm long Formerly: 20 + 1 mm long
8 Nov. 52	20-038 114		<u>Brake pedal</u> Now: eye recessed about 2 - 2.5 mm before calibration
10 Nov. 52	1-0411 340		<u>Bearing cover for rear axle brace</u> Now: cover plate caulked Formerly: secured by cotter pin
13 Nov. 52	20-038 475		<u>Accelerator pedal</u> Now: narrower lever

Date introduced	Chassis No.	Unit No.	Modification
12 Dec. 52	1-0423 119		<u>Choke control cable</u> Now: MIPOLAM protective hose between frame and engine, 670 mm long
14 Dec. 52		Fr. 440 321	<u>Spare frame</u> Now: letters KD in front of frame number Formerly: letters KT
			<u>Handbrake lever</u> Now: lengthened Formerly: short lever
			<u>Clutch cable</u> Now: Bowden cable with sheathing Formerly: without sheathing Now: angle bracket at transmission case
			<u>Heating control</u> Now: rotary knob with spindle Formerly: pull knob
			<u>Choke control cable</u> Now: MIPOLAM protective hose for the entire cable
15 Jan. 53	20-042 861		<u>Hex. head screw for brace hub</u> Now: 10 K - DIN 267 Formerly: DIN 960 AM 12 x 1.5 x 35
5 Mar. 53	20-046 792		<u>Hub for shift rod coupling</u> Now: cylindrical bore

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20. Mar. 53	1-0459 217	Fr. 479 217	<u>Choke control cable</u> Now: MIPOLAM sheathing for the entire length Now: guide tube 10 x 1 mm Formerly: 8 x 1 mm
1 Apr. 53	1-0464 753		<u>Front seat</u> Now: modified cam angle at sliding seat, elongated cut in guide bar
26 May 53	1-0485 001 20-053 322		<u>Pin, throttle control cable</u> Now: thickness of collar 2 mm Formerly: 3 mm
30 June 53	20-055 958		<u>Return spring for accelerator pedal</u> Spring characteristics modified Now: 0.77 kg Formerly: 0.57 kg Effective turns: Now: 17 Formerly: 22
20 Aug. 53 26 Aug. 53	1-0517 200 20-059 347		<u>Knob for heat control cable</u> Now: flattened bottom
31 Aug. 53	1-0521 870		<u>Stop for brake pedal</u> Modified bend dimensions Now: 7.5 mm Formerly: 5.5 - 6.0 mm
14 Nov. 53	20-066 434		<u>Longitudinal member, frame</u> Now: reinforcing plate above left and right front axle passage

Date introduced	Chassis No.	Unit No.	Modification
3 Nov. 53	1-0552 991	Standard	<u>Heating control knob</u>
16 Nov. 53	1-0559 131	Export	Now: without lettering
4 Nov. 53	20-065 521	VW-Microbus	
4 Dec. 53	20-068 536	all VW-Transp.	
21 Dec. 53	1-0575 417		<u>Handbrake lever</u> Now: cover plate at frame tunnel (standard)
<u>1954</u>			
May 54	1-0660 000		<u>Frame front end</u> Now: autogenously welded reinforcing plates Formerly: spot-welded
6 May 54 30 June 54	20-083 499 1-0676 770		<u>Handbrake lever</u> Now: rubber pad between push button and spring
3 June 54 1 July 54	1-0662 984 20-088 081		<u>Shift rod tube guide</u> Now: reinforced web
9 June 54	20-086 419	Body 86 860	<u>Cross tube for engine support</u> Now: U-shaped reinforcement
<u>1955</u>			
1 Mar. 55	20-117 902		<u>Shift rod coupling</u> Now: mounted from bottom side of vehicle. Shift rod and transmission shift rod with two recesses
			<u>Reinforcing frame</u> Now: modified front end of longitudinal members Now: accelerator, clutch and brake pedals modified

Date introduced	Chassis No.	Unit No.	Modification
5 Mar. 55	1-0826 740		<u>Choke control cable</u> Now: modified sleeve, better sealing at front scuttle
2 May 55	20-126 703		<u>Bowden cable / fuel tap</u> Now: wire diameter 1.5 mm dia. Formerly: 1.25 mm dia.
31 May 55		Fr. 924 002 Fr. 261 290	<u>Frame number</u> Now: no longer punched-in
25 June 55	20-134 606		<u>Clutch cable</u> Now: length 3.048 m \pm 2.5 mm Formerly: 3.038 m \pm 2.5 mm
4 Aug. 55	1-0929 746		<u>Hand shift lever</u> Now: offset, with cylindrical pin at the bottom
23 Aug. 55	1-0948 000		<u>Hand shift lever</u> Now: cylindrical pin, spring and ball at bottom
<u>1956</u>			
20 Apr. 56	178 004		<u>Engine and transmission suspension</u> Now: U-section support arms and cross members (standard) Formerly: tubes
15 Nov. 56	304 950		<u>Clutch cable</u> Now: threaded bolt lengthened by 6 mm
<u>1957</u>			
16 Apr. 57	1 509 562		<u>Conduit tube for choke control cable</u> Now: diameter 10 mm Formerly: 8 mm
1 Aug. 57	1 600 440		<u>Torsion bar bearing</u> Now: bearing body made of steel tube and sheet metal. Torsion bar splined section shortened

Date introduced	Chassis No.	Unit No.	Modification
			<u>Frame</u> Now: channel depressed near acceleration pedal
			<u>Throttle cable</u> Now: end of conduit tube in channel depression. Throttle cable 10 cm longer
			<u>Acceleration pedal</u> Now: rubber-covered pedal face, set 30 mm farther to the front Formerly: lever with roller
			<u>Clutch pedal and brake pedal</u> Now: separate bearing arrangement. Shortened clutch shaft and bearing bracket. Return spring for brake pedal 1 kg (formerly 6 kg)
			<u>Conduit tubes for hand brake cables</u> Now: relocated 50 mm toward the front at the frame fork
			<u>Acceleration pedal (standard)</u> Now: rubber-covered pedal face. Formerly: lever with roller
			<u>Brake pedal; bearing bracket standard</u> Now: modified shape; modified bracket
			<u>Frame channel (standard)</u> Now: depressed near acceleration pedal

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2 Dec. 57	1 746 061		<u>Accelerator pedal</u> Now: spot welded stop set 4 mm forward (LHD) Now: the same modification for RHD
10 Jan. 58	1 789 961		
4 Dec. 58	1 823 815		<u>Clutch cable</u> Now: overall length of clutch cable threaded end piece 77 + 1 mm, length of thread 56 + 0.3 mm Formerly: overall length 72 - 1 mm, length of thread 50.3 - 0.6 mm
11 Feb. 58	1 830 491 1 833 426		<u>Frame head</u> Now: fillet welding of frame head, between front axle carrier and underside of frame Formerly: butt welded
3 Mar. 58	1 862 189		<u>Frame head</u> Now: modification to profile of cable conduit aperture. Better seating of frame head cover gasket
2 May 58	1 931 072		<u>Sealing brake line - frame - frame end plate, rear, left</u> Now: rubber sleeve non split type Formerly: split rubber sleeve
6 May 58 2 June 58	1 934 104 361 220		<u>Shift rod coupling</u> Now: shore hardness of rubber packing 50 + 10 units. Screws secured individually Formerly: 60 + 10 units screws secured together
9 May 58	1 943 001		<u>Shift lever</u> Now: spring tension 4.5 kg Formerly: 5.25 kg
20 June 58	366 949	339 577	<u>Underbody protection</u> Now: additionally painted Formerly: phosphated and primecoated by dipping

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1 Aug. 58	2 018 789		<u>Frame</u> Now: frame head unit rein- forced
13 Aug. 58	378 686		<u>Clutch cable</u> Now: bolt with riveted clamping device for connecting cable to clutch pedal Formerly: bolt with washer and split pin
14 Oct. 58	2 115 600		<u>Clutch cable conduit tube</u> Now: the end of the clutch cable conduit tube, now bell mouthed Formerly: straight tube
18 Nov. 58	2 173 883		<u>Accelerator pedal</u> Now: eye for pedal cluster bushing reinforced
20 Nov. 58	2 178 239		<u>Bracket for accelerator pedal</u> Now: eyes for accelerator pedal bracket bushes reinforced
8 Dec. 58	2 214 885		<u>Brake pedal (RHD)</u> Now: length 203 mm Formerly: 209 mm Now: crank 118 mm Formerly: 108 mm
			<u>Clutch pedal (RHD)</u> Now: length 203 mm Formerly: 209 mm Now: crank 67 mm Formerly: 57 mm

Date introduced	Chassis No.	Unit No.	Modification
<u>1959</u>			
6 Jan. 59	2 228 828		<u>Rear shock absorber</u> Now: mounting angle of eyes on rear cross tube flange and rear axle shaft bearing housing modified. Top mounting bolt modified, rear quarter panel recess modified. (intermittently) Standard from Chassis No. 2 232 161
1 June 59	2 448 568		<u>Shift lever - rubber boot</u> Now: design and material modified (40,000 vehicles)
17 July 59	491 959		
6 Aug. 59	2 528 668		<u>Frame</u> Now: frame fork has slight downward indication towards rear Now: two studs welded to cross tube for front transmission mounting Formerly: centre flange
			<u>Spring plate hub cover</u> Now: lighter, and with stop for rubber bumper
			<u>Rubber bush for spring plate hub</u> Now: ends of the rear cross tube with 4 recesses for location of rubber cushions
			<u>Floorboard</u> Now: metal bracket for kick boards
8 Aug. 59	501 707		<u>Hand levers</u> Now: shift lever and hand brake lever repositioned 150 mm forward. Improved leg clearance. Shift lever lower end, dowel pin, spring and ball, hand brake link, hand brake cable and pedal floor board modified

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31 Aug. 59	2 577 997		<u>Sealing - clutch cable</u> Now: Shoulder of the conduit tube strengthened
9 Sept. 59	507 403		
2 Sept. 59	2 582 048		<u>Rubber boot for shift lever</u> Now: Plastic Formerly: Rubber
9 Nov. 59	531 959		
14 Oct. 59	521 590		<u>Pedal cluster</u> Now: Grease nipple for clutch pedal bearing (L.H.D.) For R.H.D. on foot brake pedal bearing
24 Nov. 59	2 735 755		<u>Accelerator cable</u> Now: End piece lengthened by 5 mm towards front. Total length remains the same
30 Nov. 59	539 286		<u>Clutch cable</u> Now: Thread - outside diameter 7 mm Formerly: 6 mm
7 Dec. 59	2 765 107		
<u>1960</u>			
11 June 60	3 140 046		<u>Gearshift rod guide, front</u> Now: Plastic sleeve Formerly: Leaf spring
9 Aug. 60	631 071		
1 Aug. 60	3 192 507		<u>Frame fork (including Standard-Model)</u> Now: Studs for front transmission mounting discontinued. Transmission now bolted to a support. Frame fork reinforced by a welded-in plate.
<u>1961</u>			
16 Jan. 61	3 597 114		<u>Gear shift lever (Saxomat)</u> Now: Stronger pressure spring in upper part

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31 July 61	4 010 995	-	<u>Clutch pedal</u> Now: Release travel of the clutch and leverage increased by lengthening clutch pedal shaft 1.4 mm (0.5"), except standard model
31 July 61 2 Aug. 61	802 986 4 027 181		<u>Bushing for pedal cluster</u> Now: Maintenance free pedal cluster (except standard model and Transporter with RHD)
2 Aug. 61	4 027 181		<u>Frame</u> Now: Threaded mounting points on both sides of the tunnel for front seat safety belts. Now: The master cylinder hole and holes for cylinder securing screws lowered 5 mm (.2") (except Standard model) increased leverage
3 Aug. 61 21 Aug. 61	4 027 316 0 000 016		<u>Gearshift rod guide</u> Now: Wire ring front for plastic bush Formerly: Without wire ring
31 Oct. 61 5 Oct. 61 10 Oct. 61	834 886 0 002 240 4 192 831		<u>Gearshift rod guide/Frame</u> Now: Silicon impregnated plastic bush installed